

Work Order ID 132019

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132019

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Item ID: D139-799-013 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Cargo Door Fwd Opening (fits LH or RH)
 Start Date: 4/23/15 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 5/01/15 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D139-799	I								
100	Document Control	0.00							
100									
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D139-799-013 CHG006								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
05
9-09

MAY 08 2015
DAS
05
9-09

DAS
27
9-09

2015
6 mai

DAS
27
9-09

APR 28 2015

DAS
26
9-09

MAY 08 2015

DAS
05
9-09

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Item ID: D139-799-013 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Cargo Door Fwd Opening (fits LH or RH)
 Start Date: 4/23/15 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 5/01/15 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo								
Packaging	Identify and pack for shipping as per PPP D139-799-013								
	Location: _____								
	PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

ELT - see LH before closing

DAS 6 9:59

MC5

MAY 12 2015

ENG 6105

U 15-05-12

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Work Order ID: 132019

132019

Parent Item: D139-799-013

D139-799-013

Parent Item Name: Cargo Door Fwd Opening (fits LH or RH)

Start Date: 4/23/15

Required Date: 5/01/15

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.06.08 new issue DD verf:JLM IPP REV:B
 AS PER ECN 11-598 11-06-05 JLM VERIFIED BY:DD
 IPP REV:C AS PER DS19567 revA 11.10.17 DD VERF:EC IPP
 REV:D 12.01.19 per iin rev.f ecn 12-507 DD verf:EC IPP REV:E
 12.06.14 per ecn 12-606 DD verf:EC IPP REV:F 13.02.19
 PER ECN13-507 DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D4632-1		Manufactured	No			110	Each	17.0000	1	1		DAS 27	DAS 89
D4632-1													
Striker Plate													

DAS
06
9-89

Location	Loc Qty	Loc Code
FG	2	
97450	2	
ST118	10	
128257	10	
ST119	5	
123467	5	

D4632-2

D4632-2

Striker Plate

Manufactured No

110 Each 21.0000

1 1

DAS
27

DAS
26
89

Location	Loc Qty	Loc Code
FG	2	
97451	2	
ST119	19	
123302	19	

DAS
06
9-89

APR 28 2015

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Parent Item: D139-799-013

Parent Item Name: Cargo Door Fwd Opening (fits LH or RH)

132019

D139-799-013

Start Date: 4/23/15

Required Date: 5/01/15

Start Qty: 1.00

Required Qty: 1.00

MS21042L08

Purchased

No

110

Each

1,502.000

8

8

DAS

27

9-89

MS21042L08

Nut

DAS

06

9-89

Location

Loc Qty

Loc Code

CA

101

m129682

101

ST260a

1000

m131697

1000

ST304

401

m123900

16

m128401

102

m130325

15

m131317

238

m131624

30

MS24694-S47

Purchased

No

110

Each

162.0000

8

8

DAS

27

9-89

MS24694-S47

SGREW

DAS

06

9-89

Location

Loc Qty

Loc Code

ST290

162

m128510

12

m131197

50

m132035

100

MS27039-08-07

Purchased

No

110

Each

201.0000

8

8

DAS

27

9-89

MS27039-08-07

SCREW

DAS

06

9-89

Location

Loc Qty

Loc Code

ST282

201

m130388

1

m131317

100

m132035

100

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Parent Item: D139-799-013

Parent Item Name: Cargo Door Fwd Opening (fits LH or RH)

132019

D139-799-013

Start Date: 4/23/15

Required Date: 5/01/15

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0332J

Purchased

No

110

Each

1,265.000

12

12

NAS1149D0332J

Washer

DAS
06
9-89

Location

Loc Qty

Loc Code

CA

14

m129682

14

ST269

1251

m130325

879

m131624

372

110

Each

2,788.000

8

8

NAS1149DN832J

Purchased

No

NAS1149DN832J

Washer

DAS
06
9-89

Location

Loc Qty

Loc Code

CA

84

M129499

84

MF4

185

M129541

185

ST260a

2452

M131697

2452

ST270

67

124555

15

M131317

52

110

Each

63.0000

1

1

D2585

Manufactured

No

D2585

Latch Clamp

DAS
06
9-89

Location

Loc Qty

Loc Code

ST008

21

127709

21

ST012a

42

130053

42

DAS
27
9-89

APR 28 2015

DAS
26
9-89

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Parent Item: D139-799-013

D139-799-013

Parent Item Name: Cargo Door Fwd Opening (fits LH or RH)

Start Date: 4/23/15

Required Date: 5/01/15

Start Qty: 1.00

Required Qty: 1.00

D2586

Manufactured No

110

Each

89.0000

1

DAS

27

9-89

D2586

Door Latch

DAS

06

9-89

Location

Loc Qty

Loc Code

FG

16

100607

1

114985

5

119746

4

83893

5

95760

1

ST482

23

128416

23

ST488a

50

129404

50

D2621

Manufactured No

110

Each

43.0000

1

DAS

27

9-89

D2621

Latch Plate

DAS

06

9-89

Location

Loc Qty

Loc Code

FG

2

88616

2

ST008A

17

123542

17

ST012a

24

127749

24

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Parent Item: D139-799-013

Parent Item Name: Cargo Door Fwd Opening (fits LH or RH)

132019

D139-799-013

Start Date: 4/23/15

Required Date: 5/01/15

Start Qty: 1.00

Required Qty: 1.00

D3552-23

Manufactured No

110 Each

19.0000

1

DAS
27
9-89

DAS
27
9-89

✓ ***D3552-23***

Door Prop

**

DAS
26
9-89

Location

Loc Qty

Loc Code

FG

5

107728

1

124456

2

127670

2

ST365

14

127670

10

131110

4

D3622-1

Manufactured No

110 Each

33.0000

1

1

DAS
27
9-89

DAS
27
9-89

✓ ***D3622-1***

Ball Stud

DAS
26
9-89

Location

Loc Qty

Loc Code

ST052

30

131523

30

ST055

3

131105

3

D3622-3

Manufactured No

110 Each

15.0000

1

1

DAS
27
9-89

DAS
27
9-89

✓ ***D3622-3***

Ball Stud

DAS
26
9-89

Location

Loc Qty

Loc Code

ST052

15

108646

4

114882

10

88383

1

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Parent Item: D139-799-013

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Parent Item Name: Cargo Door Fwd Opening (fits LH or RH)

Start Date: 4/23/15

Required Date: 5/01/15

Start Qty: 1.00

Required Qty: 1.00

D4072-1

Manufactured No

110 Each

39.0000

2 2

DAS
27
9-89

DAS
26
9-89

D4072-1

Airframe Hinge

DAS
26
9-89

Location

Loc Qty

Loc Code

ST085

39

124506

9

127736

10

131151

20

2

D4072-3

Manufactured No

110 Each

34.0000

2 2

DAS
27
9-89

DAS
26
9-89

D4072-3

Airframe Hinge Backing Plate

DAS
26
9-89

Location

Loc Qty

Loc Code

ST077A

32

124256

18

130944

14

ST085

2

123394

2

2

D4072-5

Manufactured No

110 Each

56.0000

4 4

DAS
27
9-89

DAS
26
9-89

D4072-5

Bushing

DAS
26
9-89

Location

Loc Qty

Loc Code

FG

5

105338

1

98569

4

ST085

51

129081

31

130963

20

4

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Parent Item Name: Cargo Door Fwd Opening (fits LH or RH)

132019

D139-799-013

Start Date: 4/23/15

Required Date: 5/01/15

Start Qty: 1.00

Required Qty: 1.00

D4073-1 Manufactured No

110 Each

13.0000

2 2

DAS
27
9-89

DAS
26
9-89

D4073-1

Door Hinge

DAS
06
9-89

Location

Loc Qty

Loc Code

FG

8

123481

8

ST085

5

125826

5

110 Each

39.0000

2 2

DAS
27
9-89

DAS
26
9-89

D4073-3

Manufactured No

D4073-3

Door Hinge Backing Plate

DAS
06
9-89

Location

Loc Qty

Loc Code

ST086

39

124250

15

130934

24

110 Each

23.0000

1 1

DAS
27
9-89

DAS
26
9-89

D4074-1

Manufactured No

D4074-1

Bracket

DAS
06
9-89

Location

Loc Qty

Loc Code

ST086

23

124355

9

130514

14

110 Each

16.0000

1 1

DAS
27
9-89

DAS
26
9-89

D4074-3

Manufactured No

D4074-3

Channel

DAS
06
9-89

Location

Loc Qty

Loc Code

ST086

16

123445

6

128241

10

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Parent Item: D139-799-013

D139-799-013

Parent Item Name: Cargo Door Fwd Opening (fits LH or RH)

Start Date: 4/23/15

Required Date: 5/01/15

Start Qty: 1.00

Required Qty: 1.00

D4074-5

Manufactured No

110 Each

25.0000

1 ✓ 1

D4074-5

Backing Plate

DAS
27
9-89

**

DAS
27
9-89

DAS
26
9-89

Location

Loc Qty

Loc Code

ST086

25

119440

11

130936

14

D4074-7

Manufactured No

110 Each

15.0000

1 ✓ 1

D4074-7

Striker Plate

DAS
26
9-89

**

DAS
27
9-89

DAS
26
9-89

Location

Loc Qty

Loc Code

FG

2

89406

2

ST086

13

124515

13

D4519-1

Manufactured No

110 Each

23.0000

1 ✓ 1

D4519-1

Relay Bracket

DAS
26
9-89

**

DAS
27
9-89

DAS
26
9-89

Location

Loc Qty

Loc Code

FG

11

102694

5

89041

3

99522

3

ST112

12

123885

12

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Parent Item: D139-799-013

D139-799-013

Parent Item Name: Cargo Door Fwd Opening (fits LH or RH)

Start Date: 4/23/15

Required Date: 5/01/15

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

110

Each

1,408.000

32

32

DAS

27

9-89

DAS

27

9-89

MS21042L3

Nut

DAS
27
9-89

Location

Loc Qty

Loc Code

FP001

420

M130922

420

GA

665

M131317

665

ST305

323

116549

12

126333

49

M128754

2

M131624

260

32

MS21042L5

Purchased

No

110

Each

311.0000

1

1

DAS

27

9-89

DAS

27

9-89

MS21042L5

Nut

DAS
27
9-89

Location

Loc Qty

Loc Code

GA

150

m127813

150

ST305

161

m127813

136

m130388

4

m131340

21

1

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Parent Item: D139-799-013

D139-799-013

Parent Item Name: Cargo Door Fwd Opening (fits LH or RH)

Start Date: 4/23/15

Required Date: 5/01/15

Start Qty: 1.00

Required Qty: 1.00

MS27039-1-10

Purchased

No

110

Each

373.0000

8

8

MS27039-1-10

SCREW

**

DAS

27

9-89

DAS
86
9-89

Location

Loc Qty

Loc Code

CA

41

m128635

41

GA

239

m129541

239

ST285

93

m123522

2

m130358

85

m130388

6

MS27039-1-14

Purchased

No

110

Each

820.0000

2

2

MS27039-1-14

Screw

**

DAS

27

9-89

DAS
86
9-89

Location

Loc Qty

Loc Code

GA

100

120449

100

ST273A

700

124326

700

ST285

20

124326

16

m130388

4

MS27039-1-16

Purchased

No

110

Each

144.0000

8

8

MS27039-1-16

Screw

**

DAS

27

9-89

DAS
86
9-89

Location

Loc Qty

Loc Code

ST285

144

m130224

40

m130388

4

m131317

100

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Work Order ID: 132019

132019

Parent Item: D139-799-013

D139-799-013

Parent Item Name: Cargo Door Fwd Opening (fits LH or RH)

Start Date: 4/23/15

Required Date: 5/01/15

Start Qty: 1.00

Required Qty: 1.00

MS27039-1-17

Purchased

No

110

Each

295.0000

1

MS27039-1-17

Screw (601.1954)

DAS
86
9-89

Location

Loc Qty

Loc Code

GA

188

120142

38

m127831

150

ST285

107

m127305

105

m130388

2

NAS1149D0363J

Purchased

No

110

Each

1,703.000

18

NAS1149D0363J

Washer

DAS
86
9-89

Location

Loc Qty

Loc Code

CA

569

m130799

569

FP001

2

113288

2

GA

302

m128429

302

ST269

830

m126319

9

m131618

821

NAS1149D0663J

Purchased

No

110

Each

1,001.000

1

NAS1149D0663J

Washer

DAS
86
9-89

Location

Loc Qty

Loc Code

ST260

934

M131618

934

ST269

67

M126334

67

DAS
27
9-89

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132019

Parent Item: D139-799-013

D139-799-013

Parent Item Name: Cargo Door Fwd Opening (fits LH or RH)

Start Date: 4/23/15

Required Date: 5/01/15

Start Qty: 1.00

Required Qty: 1.00

NAS1515H5L

Purchased No

110 Each

130.0000

4 4

DAS 26 9-89

NAS1515H5L

Washer

DAS 26 9-89

Location

Loc Qty

Loc Code

FG

40

103691

40

ST266

90

M130466

90

4

IN4007

Purchased No

110 Each

73.0000

1 1

DAS 26 9-89

IN4007

DIODE

DAS 26 9-89

Location

Loc Qty

Loc Code

FG

13

120363

8

m126849

5

ST556

60

m128443

60

1

M12883/41-19

Purchased No

110 Each

30.0000

1 1

DAS 26 9-89

M12883/41-19

RELAY BASE

DAS 26 9-89

Location

Loc Qty

Loc Code

FG

16

122097

15

125289

1

ST556

14

m131016

14

DAS 27 9-89

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Parent Item: D139-799-013

Parent Item Name: Cargo Door Fwd Opening (fits LH or RH)

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D139-799-013

Start Date: 4/23/15

Required Date: 5/01/15

Start Qty: 1.00

Required Qty: 1.00

M39029/92-534

Purchased

No

110

Each

142.0000

4 4

M39029/92-534

SOCKET CONTACT

DAS
05
9-89

Location

Loc Qty

Loc Code

FG

70

120363

20

125289

50

ST556

72

M130051

72

110

Each

25.0000

1 1

M83536/9-024M

Purchased

No

M83536/9-024M

RELAY

DAS
05
9-89

Location

Loc Qty

Loc Code

FG

6

124916

6

ST558

19

M131316

9

M131994

10

110

Each

16.0000

1 1

D4761-1

Manufactured

No

D4761-1

Shim Block

DAS
05
9-89

Location

Loc Qty

Loc Code

ST126

16

124431

6

131094

10

110

Each

106.0000

4 4

AN507-1032R12

MS24693-S274

Purchased

No

AN507-1032R12

Screw

DAS
05
9-89

Location

Loc Qty

Loc Code

ST329

106

M130005

106

DAS
27
9-89

DAS
26
9-89

ADD 20 2015

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D139-799-013

Parent Item Name: Cargo Door Fwd Opening (fits LH or RH)

Start Date: 4/23/15

Required Date: 5/01/15

Start Qty: 1.00

Required Qty: 1.00

AN507-1032R15

Purchased

No

110

Each

73.0000

4

4

AN507-1032R15

Screw

DAS

DAS

26

9.89

APR 26 2015

Location

Loc Qty

Loc Code

ST329

73

M130726

73

DAS
66
9.89

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REFERENCE ONLY

DART AEROSPACE USA, INC.

JAS
06
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IIN-D139-799

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Qty -033	Qty -013	Part Number	Description
	X	D139-799-013	CARGO DOOR HINGE KIT
X		D139-799-033	OEM MAINTENANCE-STEP CABLE REPLACEMENT KIT
	1	D2585	MOUNTING CHANNEL
	1	D2586	DOOR LATCH
	1	D2621	LATCH PLATE
	1	D3552-23	DOOR PROP
	1	D3622-1	BALL STUD
	1	D3622-3	BALL STUD
	2	D4072-1	AIRFRAME HINGE
	2	D4072-3	AIRFRAME HINGE BACKING PLATE
	4	D4072-5	BUSHING
	2	D4073-1	DOOR HINGE
	2	D4073-3	DOOR HINGE BACKING PLATE
	1	D4074-1	BRACKET
	1	D4074-3	CHANNEL
	1	D4074-5	BACKING PLATE
	1	D4074-7	STRIKER PLATE
	1	D4519-1	RELAY BRACKET
	1	D4632-1	STRIKER PLATE
	1	D4632-2	STRIKER PLATE
	1	D4761-1	SHIM BLOCK
8		D5039-3	MASTER LINK
4		D5040-1	CHAIN
4		D5041-1	SCUFF GUARD
	1	IN4007	DIODE
	4	AN507-1032R12	SCREW
	4	AN507-1032R15	SCREW
	1	M12883-41-19	RELAY BASE
	4	M39029/92-534	SOCKET CONTACT
	1	M83536/9-024M	RELAY
	8	MS21042L-08	NUT (or MS21042-08)
	32	MS21042L-3	NUT (or MS21042-3)
	71	MS21042L-5	NUT (or MS21042-5)
	8	MS24694-S47	SCREW
	8	MS27039-0807	SCREW
	8	MS27039-1-10	SCREW
	2	MS27039-1-14	SCREW
	8	MS27039-1-16	SCREW
	1	MS27039-1-17	SCREW
	18	NAS1149D0363J	WASHER (or AN960JD10)
	1	NAS1149D0663J	WASHER (or AN960JD616)
	12	NAS1149D0332J	WASHER (or AN960JD10L)
	8	NAS1149DN832J	WASHER (or AN960JD8)
	4	NAS1545H-5L	WASHER

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